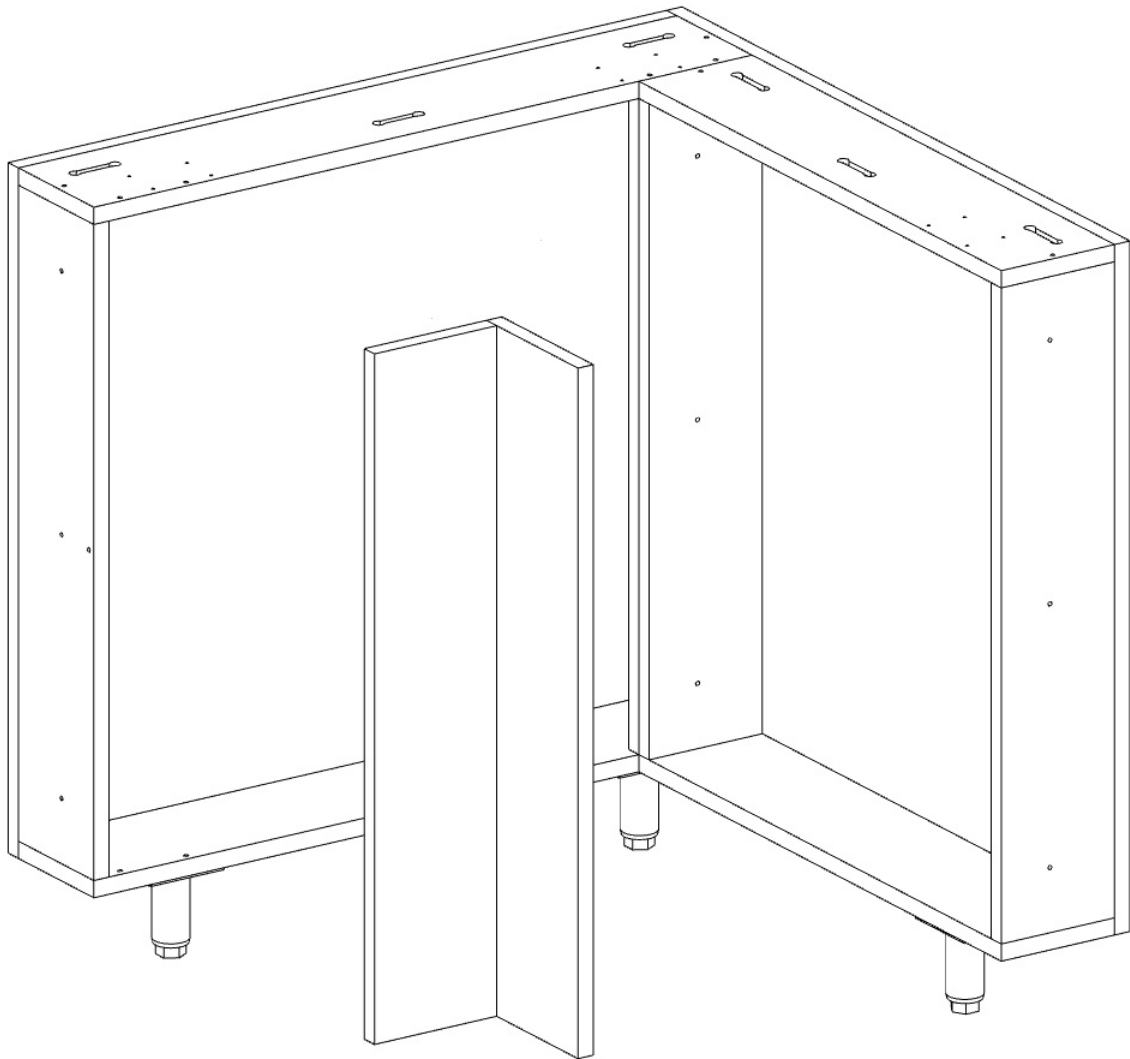


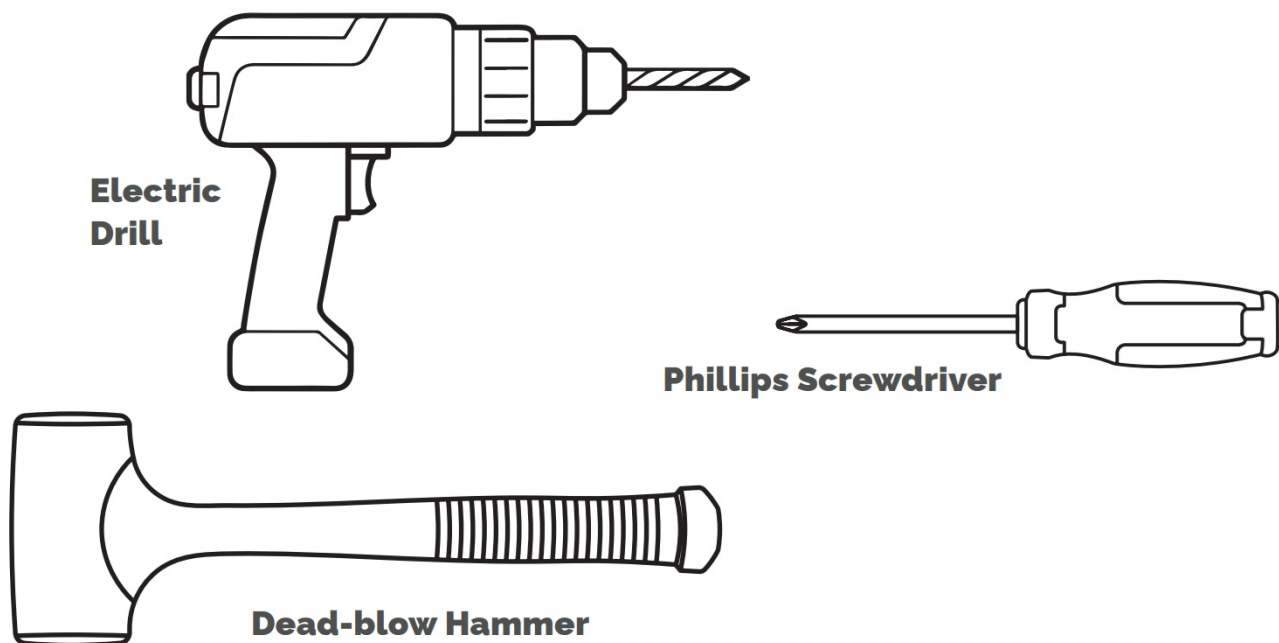
Universal Concealed Corner



Scan this QR code to watch
our **installation video**

Tools

To assemble this product you will require:



Equipment

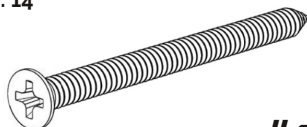
To assemble this product you should have:



#6 x 1 3/4" Stainless Steel Phillips Head Screw

These screws are used for assembly of cabinet parts. Bottom shelf to back panel, drawer bottom to drawer side and drawer front and back.

Qty: 14



#12 x 5/8" Stainless Steel Phillips Pan Head Screw

comes with the leg kit, pack of 8

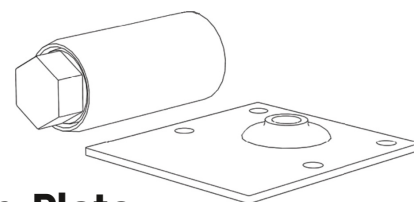
This screw is used to install the leg installation plate to the cabinet bottom shelf.

Qty: 12

Stainless Steel Leg and Installation Plate

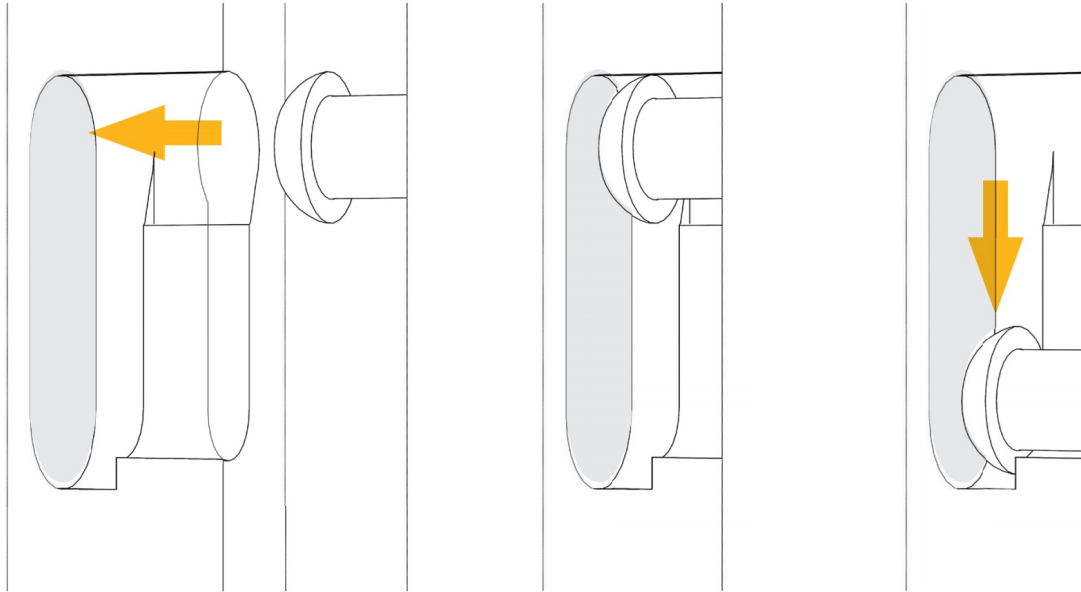
Plate is installed with the plate extending over the end panel. If a cabinet required 6 legs, the center plate installs with the plate extended toward the middle of the cabinet.

Qty: 3



Invisa-lock™

This cabinet uses our advanced Invisa-lock™ connection method.



General Assembly Techniques:

1

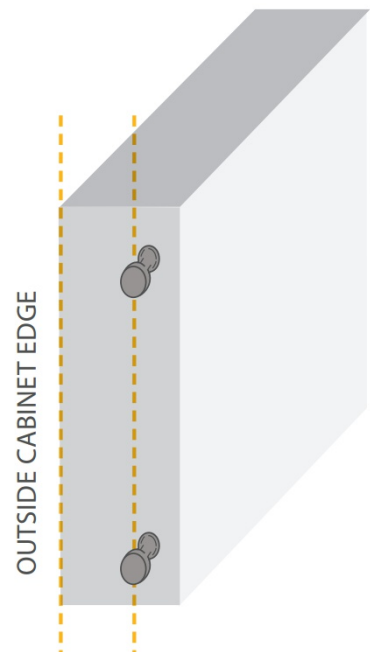
Ensure the larger off set of the Invisa-lock™ connector is always positioned facing to the outside of the cabinet.

2

Always ensure each panel is flush otherwise this could lead to improper assembly.

3

To fully engage the locking system, ensure all parts are aligned and flush, then use a deadblow hammer to gently tap all joining parts into a locked position

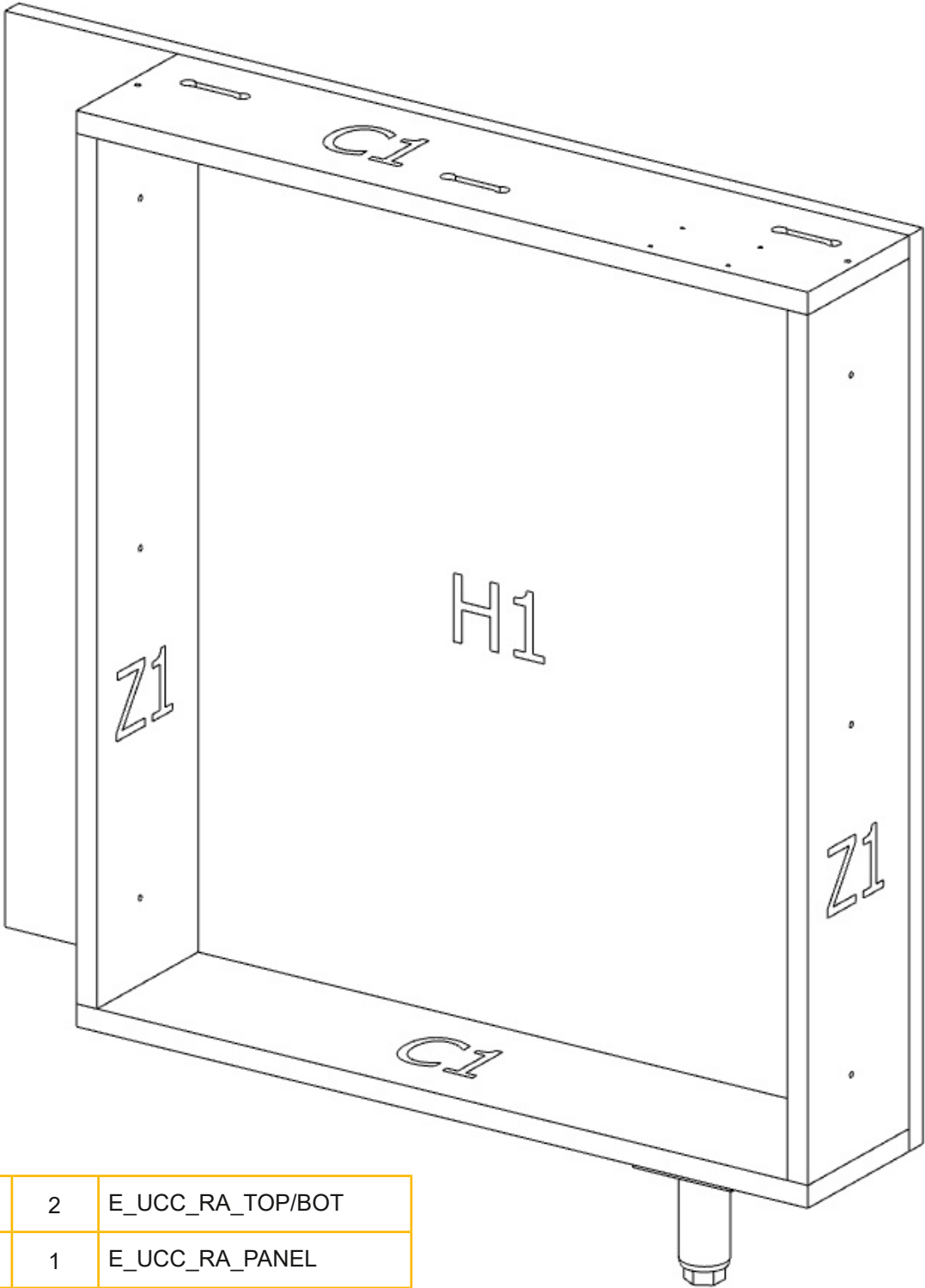


Note:

The connector is offset on the panel. The offset must face the outside of the cabinet

CONCEALED CORNER

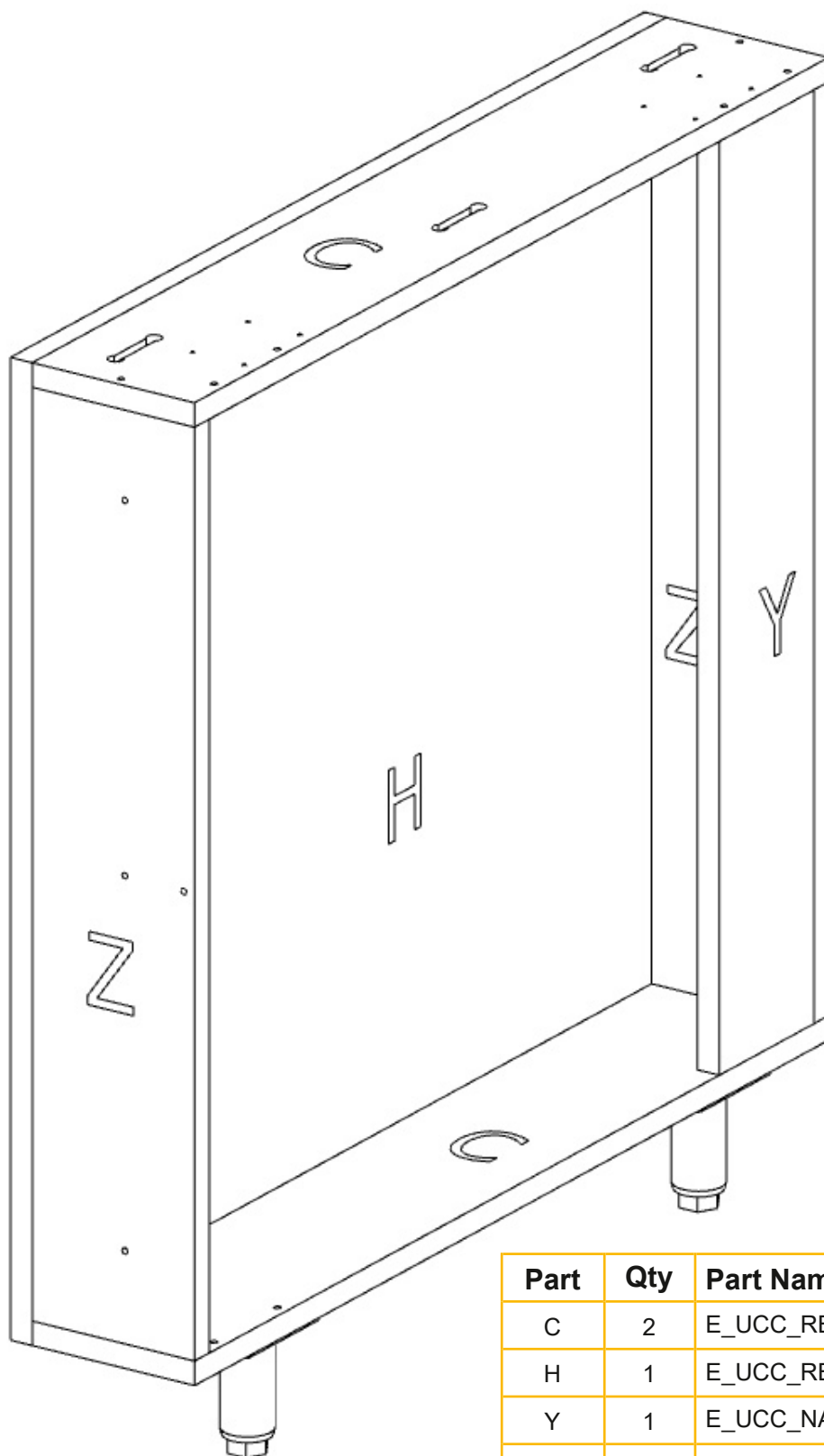
Concealed Corner Return-A



C1	2	E_UCC_RA_TOP/BOT
H1	1	E_UCC_RA_PANEL
Z1	2	E_UCC_RA_FRT-BCK

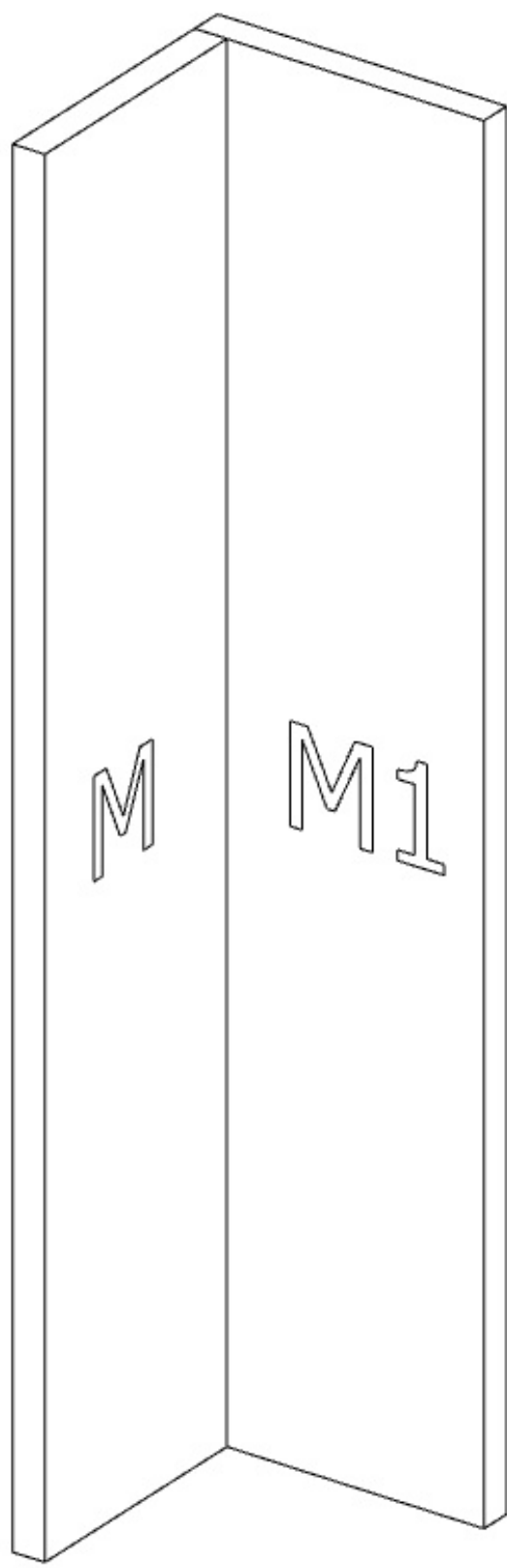
CONCEALED CORNER

Concealed Corner Return-B



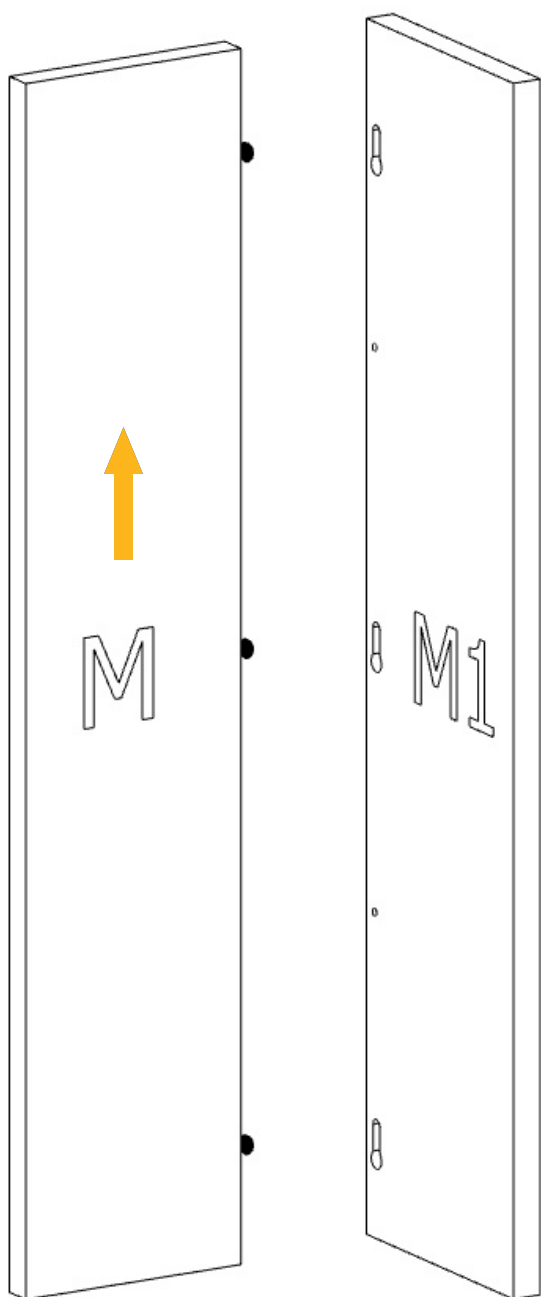
Part	Qty	Part Name
C	2	E_UCC_RB_TOP/BOT
H	1	E_UCC_RB_PANEL
Y	1	E_UCC_NAILER
Z	2	E_UCC_RB_FRT-BCK

Concealed Corner Filler



Part	Qty	Part Name
M	2	E_UCC_FILLER_B
M1	1	E_UCC_FILLER_A

Concealed Corner Filler Assembly

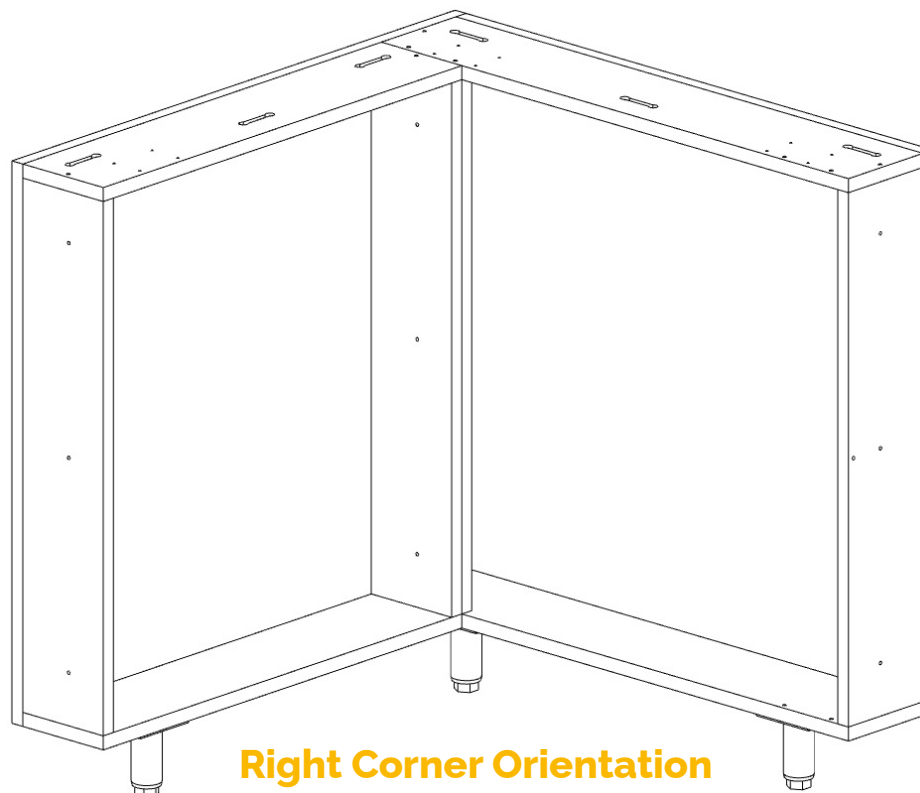
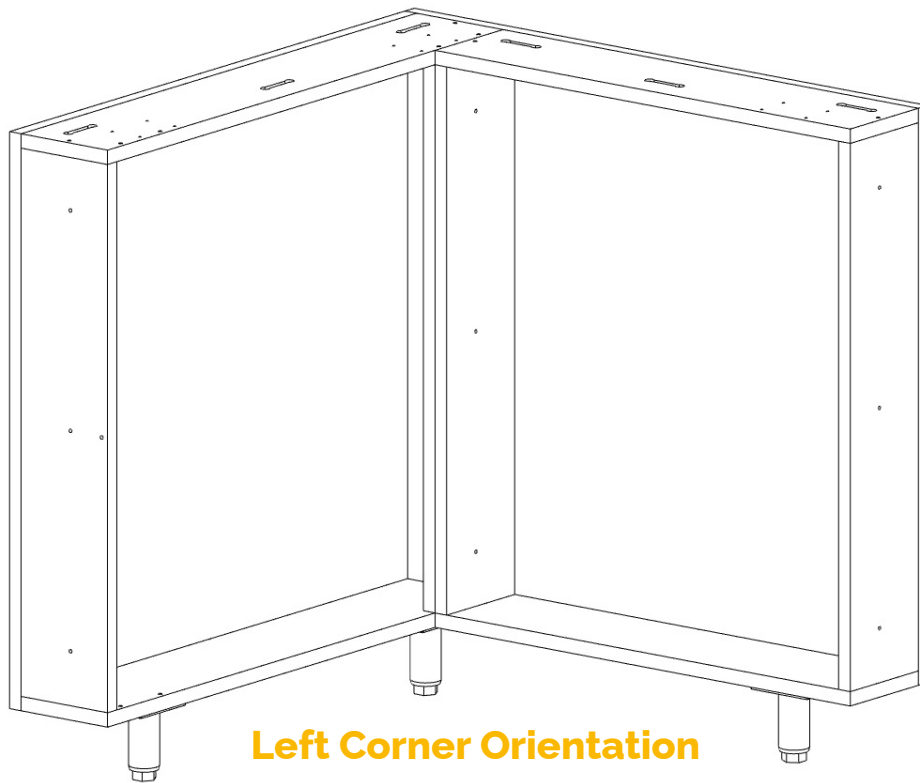


Step 1: Insert the InvisiLock connector on Part M, into the openings on Part M1. Tap Part M with a dead-blow hammer in the direction of the arrow until locked into place.

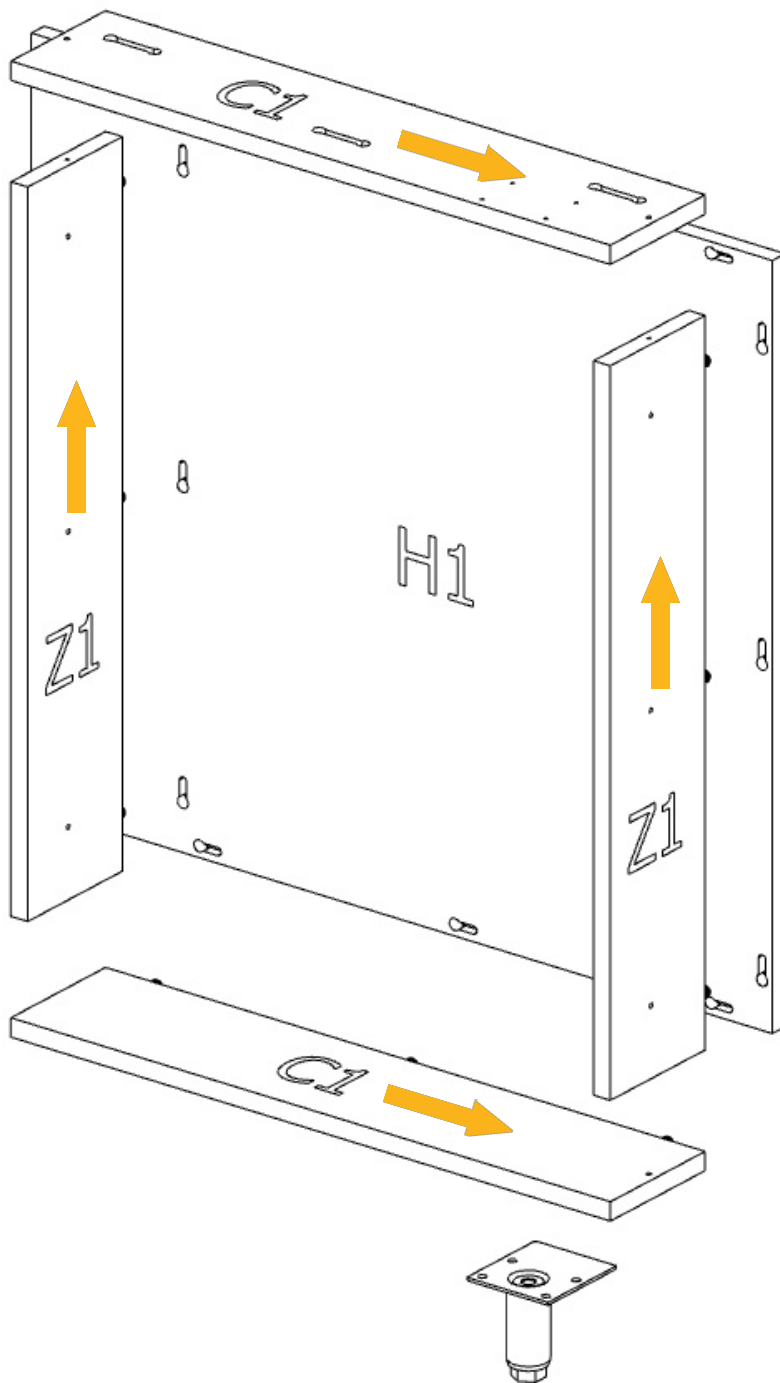
Step 2: Align Parts M and M1, then secure them together using two #6 x 1-3/4" stainless steel Phillips-head screws through the existing holes.

Universal Concealed Corner

Full Assembled Left and Right Orientation



Concealed Corner Return-A Assembly

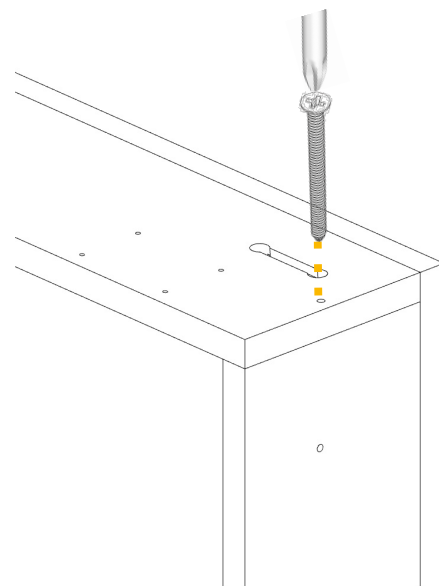


Step 1: Attach Part C1 at the top location to Part H1 by inserting the InvisiLock connector into the opening on H1. Using a dead-blow hammer, tap Part C1 in the direction of the arrow until it locks into place.

Step 2: Attach both Part Z1 to Panel H1 by inserting the InvisiLock connector into the openings on H1. Using a dead-blow hammer, tap Part Z1 in the direction of the arrow until it locks into place.

Step 3: Attach Part C1 to the bottom of Part H1, inserting the InvisiLock connector into the opening on Part H1. Using a dead-blow hammer, tap Part C1 in the direction of the arrow until it locks into place.

Step 4: Secure Parts C1 and Z1 together using four #6 x 1-3/4" stainless steel Phillips-head screws through the four existing hole at each corner (see diagram).

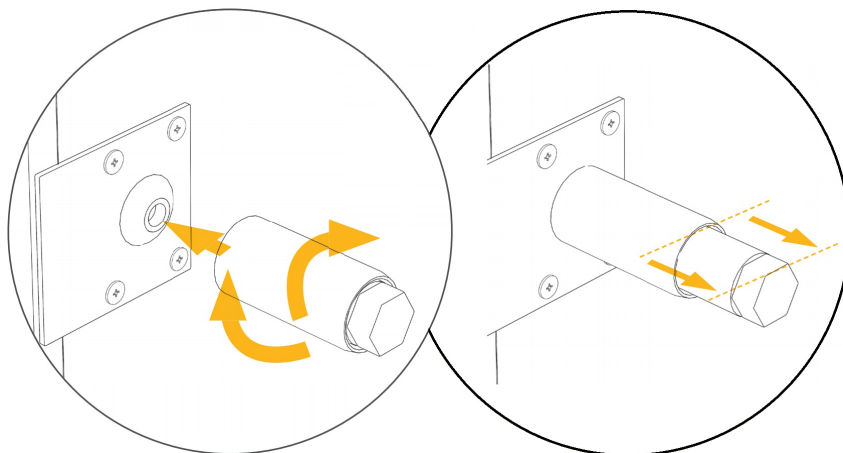


CONCEALED CORNER

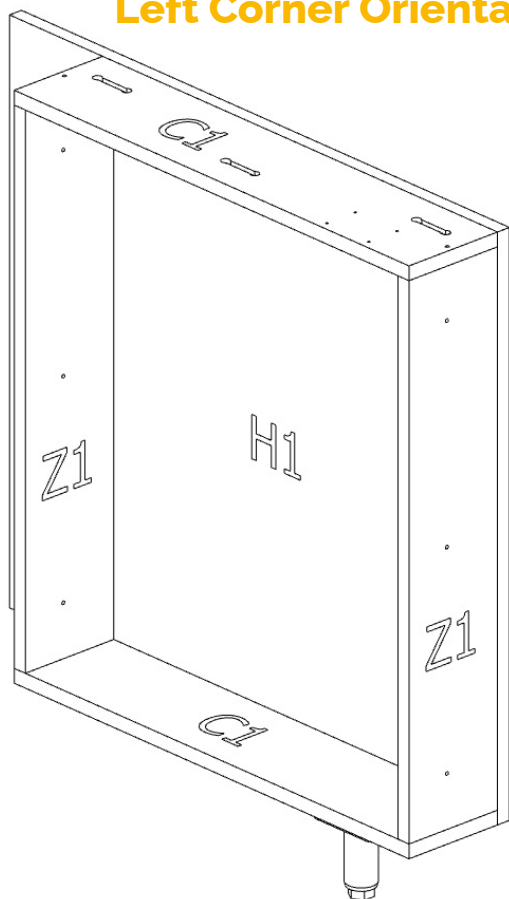
Concealed Corner Return-A Assembly (Cont'd)

Step 5: Attach the stainless steel legs Part C1 using four #12 x 5/8" stainless steel Phillips pan-head screws.

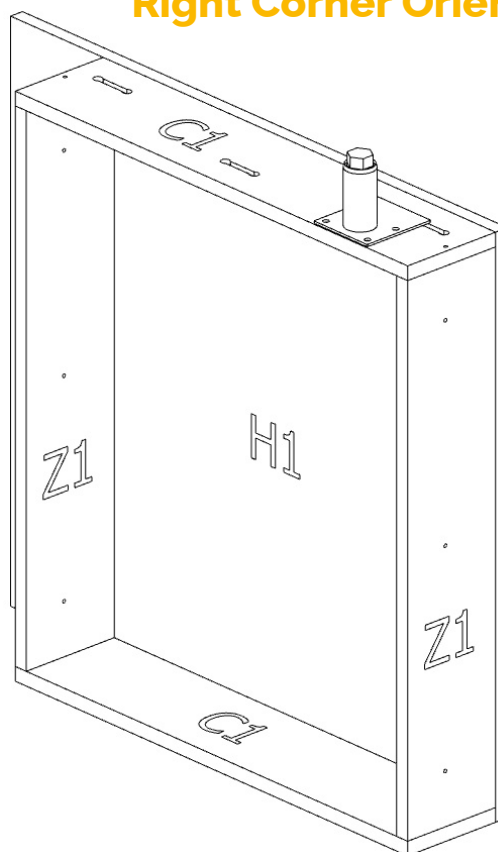
Leg placement depends on the orientation of the Concealed Corner. Attach the legs to either the top or bottom Part C1 as required.



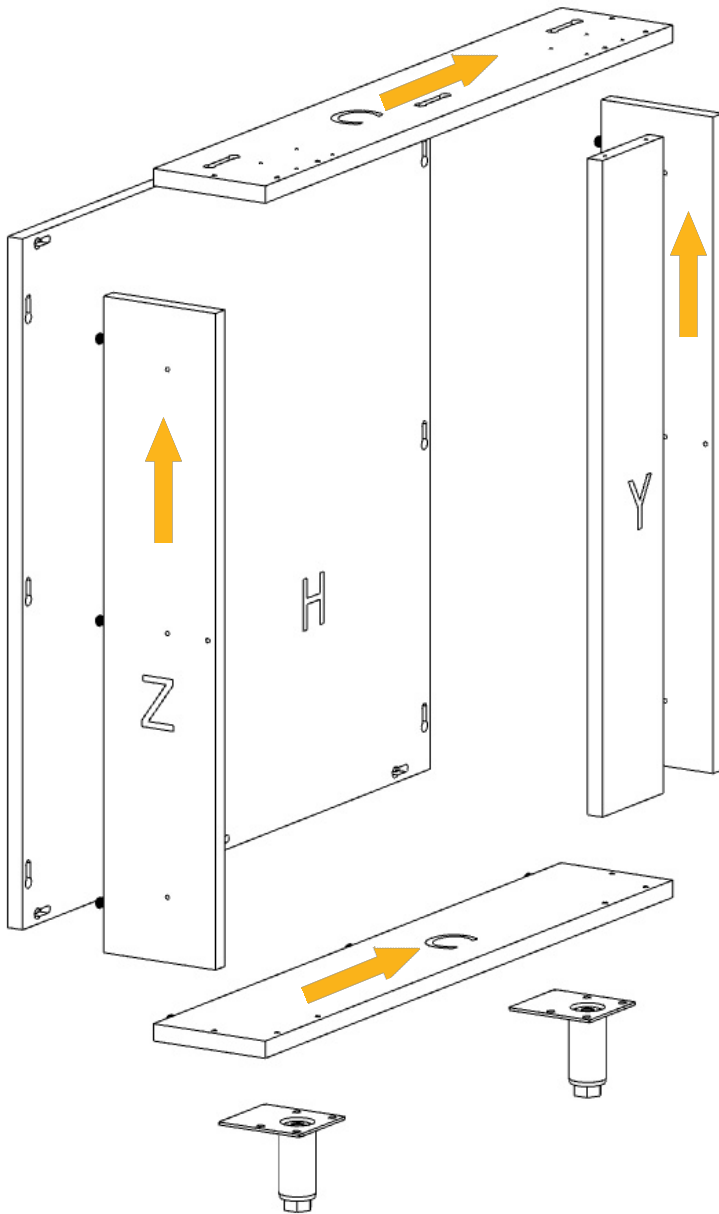
Left Corner Orientation



Right Corner Orientation



Concealed Corner Return-B Assembly



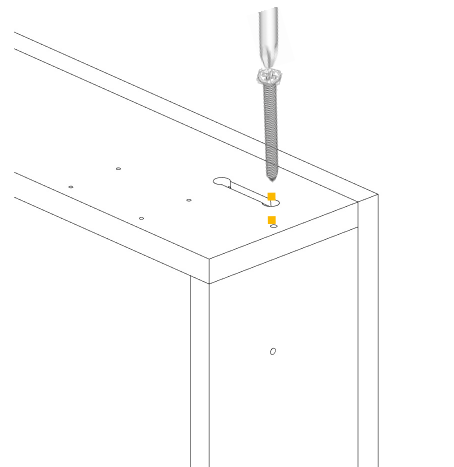
Step 1: Attach the top panel, Part C, to Part H by inserting the InvisiLock connectors on Part C into the openings on Part H. Using a dead-blow hammer, tap Part C in the direction of the arrow until it locks into place and the sides are flush.

Step 2: Attach both side panels, Part Z, to Part H by inserting the InvisiLock connectors on each Part Z into the openings on Part H. Using a dead-blow hammer, tap each Part Z in the direction of the arrow until it locks into place and the sides are flush.

Step 3: Attach the bottom panel, Part C, to Part H by inserting the InvisiLock connectors on Part C into the openings on Part H. Using a dead-blow hammer, tap Part C in the direction of the arrow until it locks into place and the sides are flush.

Step 4: Insert Part Y between the top and bottom Part C panels. Secure Part Y using four #6 x 1-3/4" stainless steel Phillips-head screws through the existing holes at the top and bottom.

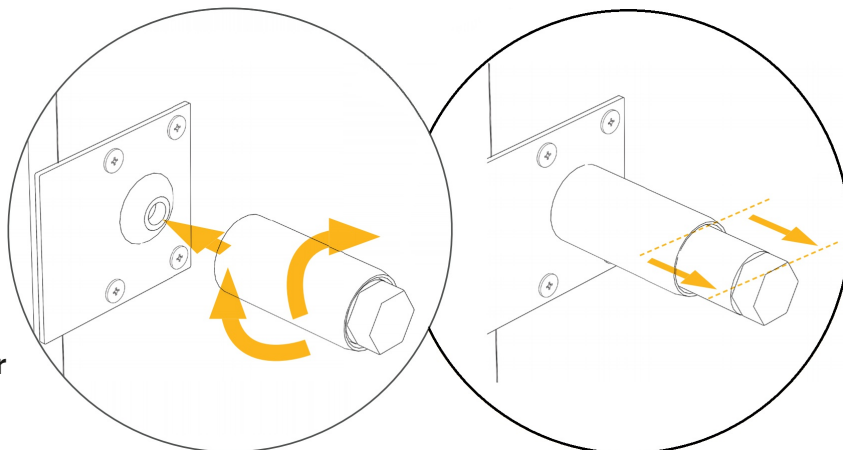
Step 5: Secure each corner using one #6 x 1-3/4" stainless steel Phillips-head screws through the existing holes at each corner.



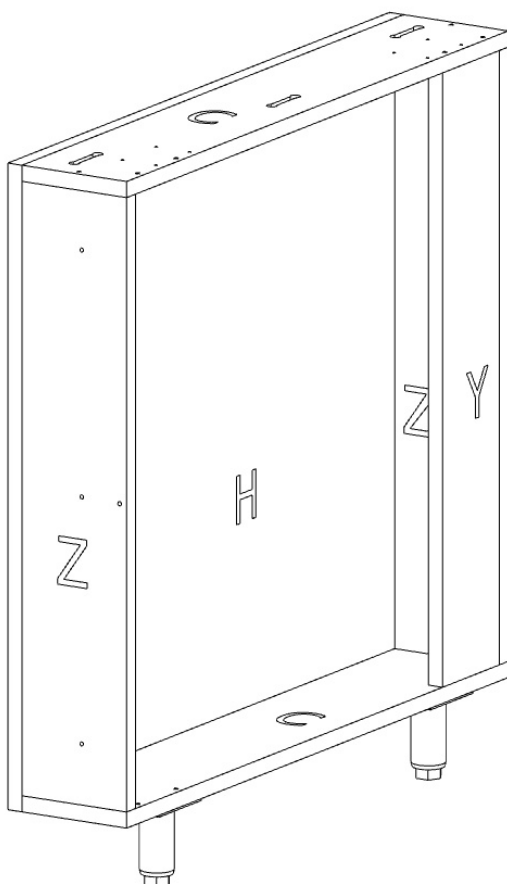
CONCEALED CORNER

Concealed Corner Return-B Assembly (Cont'd)

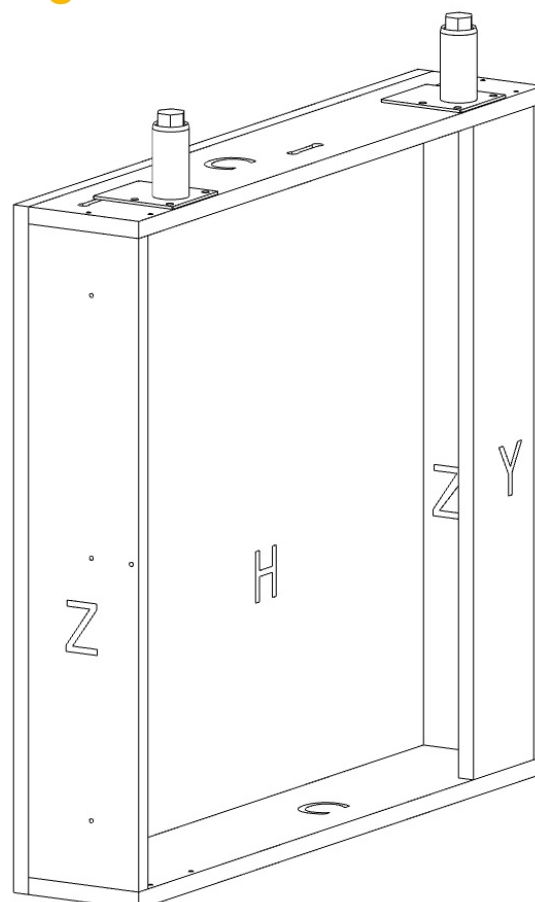
Step 6:
Attach Stainless Steel Legs to Top/Bot C using (4) #12 x 5/8" Stainless Steel Phillips Pan Head Screws. Depending on the Orientation (Left or Right hand) of the installed Unit attach Legs to either the top or the bottom Part C.



Left Corner Orientation



Right Corner Orientation



Universal Concealed Corner

Full Assembled Left and Right Orientation

