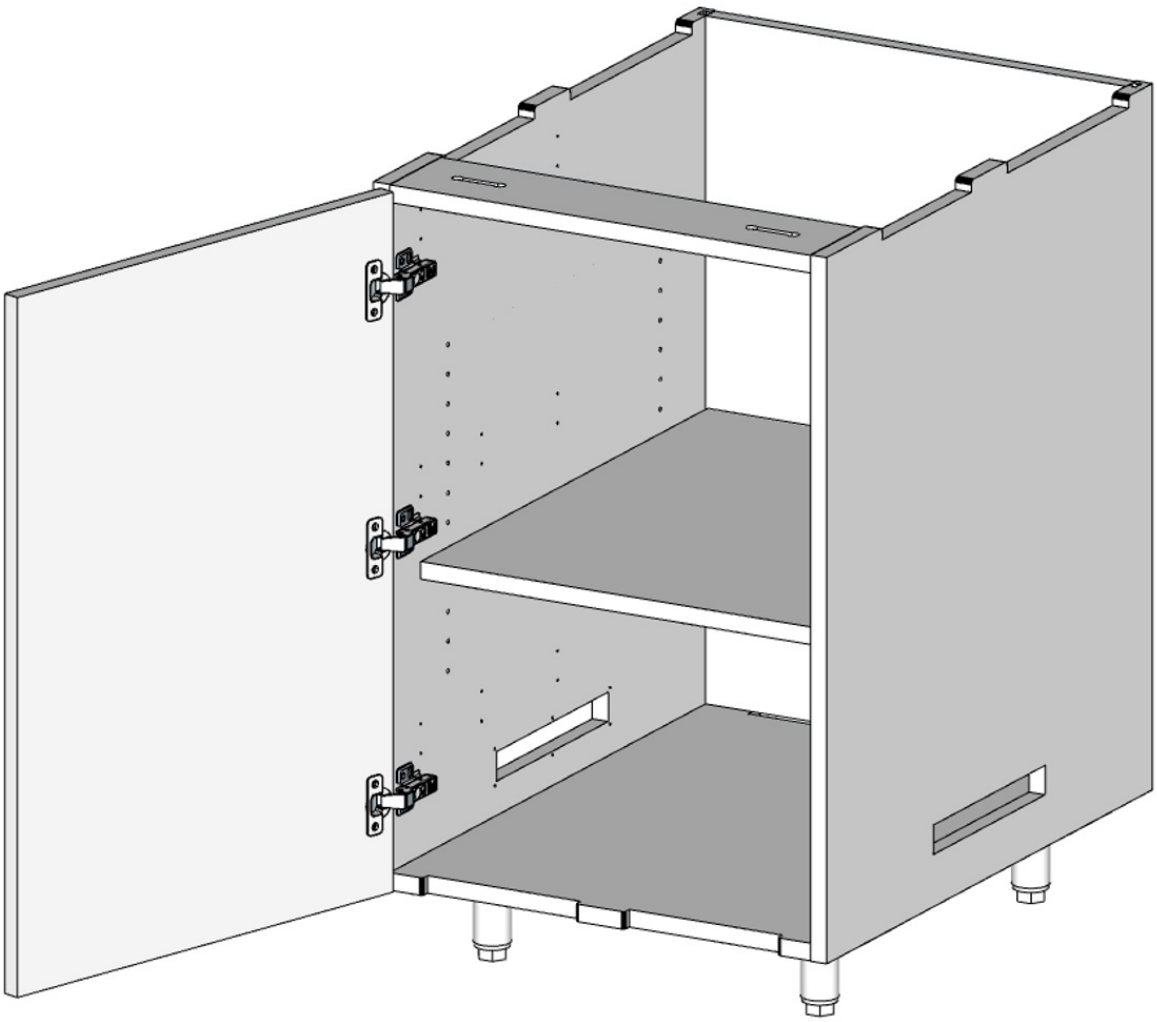
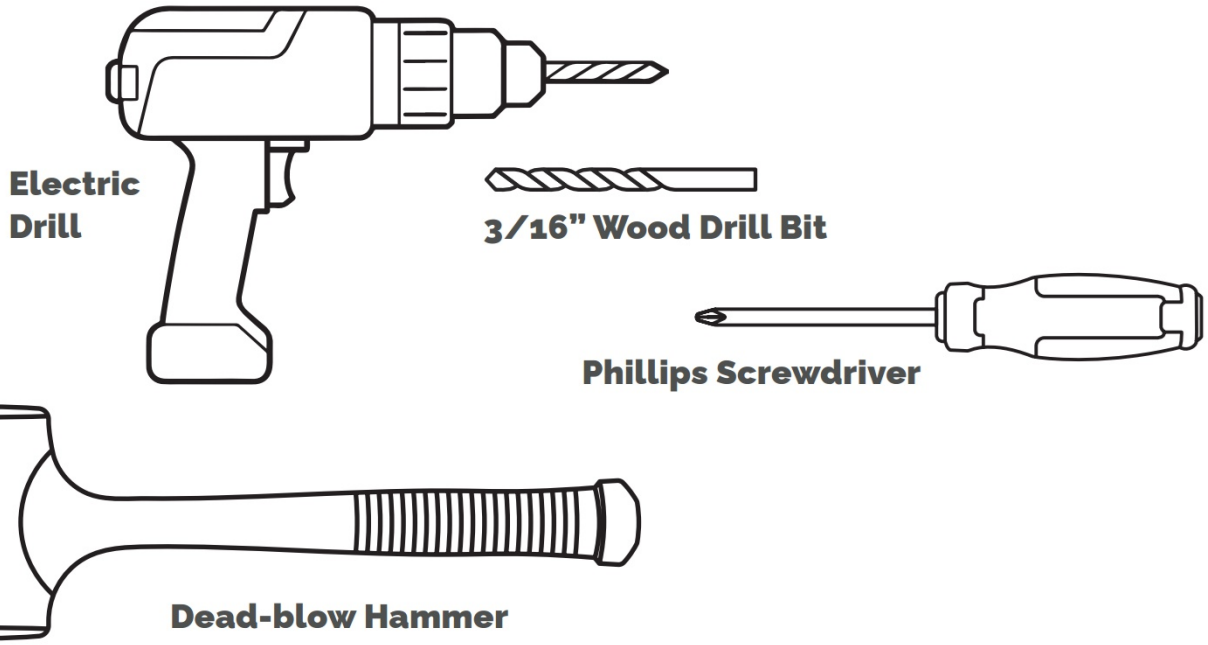
1 or 2 Door Base/Sink Cabinet Full Height

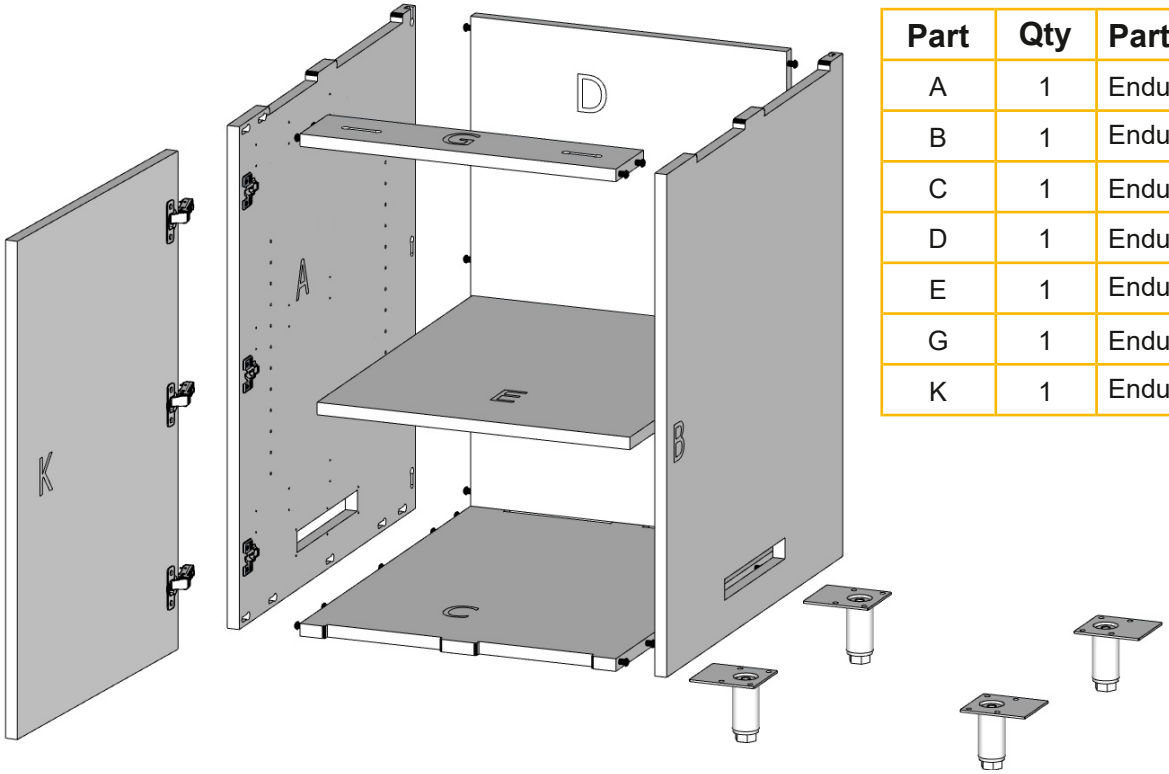


NOTE: These instructions apply to both 1-door and 2-door sink bases. For 2-door models, install two door.

Tools

To assemble this product you will require:

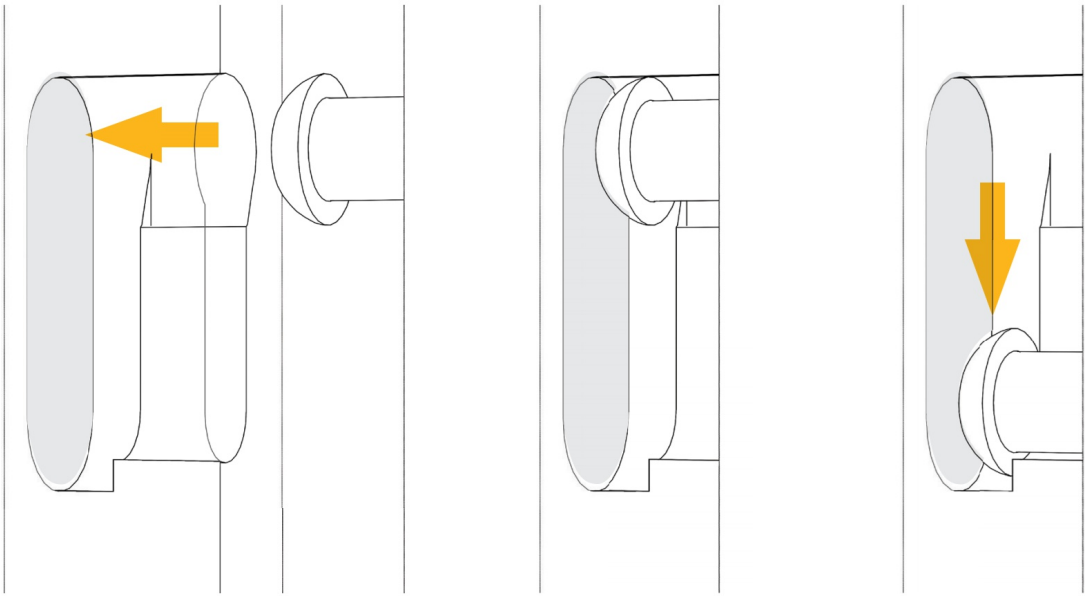




Part	Qty	Part Name
A	1	Endura Side Left FH
B	1	Endura Side Right FH
C	1	Endura Base Bottom
D	1	Endura Base Back
E	1	Endura Adj. Shelf Base
G	1	Endura Base Front Rail
K	1	Endura Door Base Left/Right

Invisa-lock™

This cabinet uses our advanced Invisa-lock™ connection method.

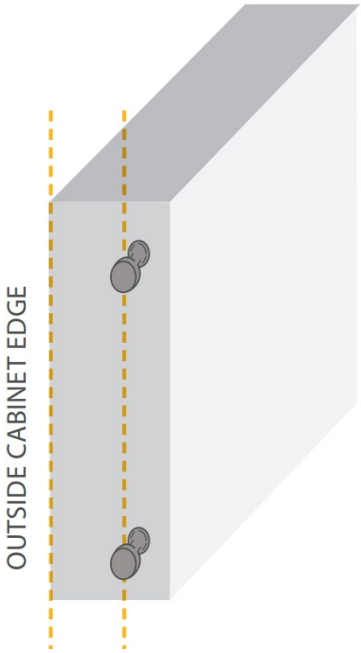


General Assembly Techniques:

1. **Ensure the larger off set of the Invisa-lockTM connector is always positioned facing to the outside of the cabinet.**

2. **Always ensure each panel is flush otherwise this could lead to improper assembly.**

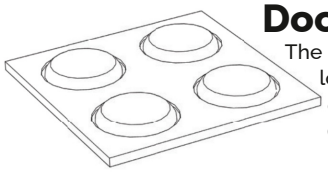
3. **Do not fully engage the locking system until prompted in the instructions. To fully engage the locking system, ensure all parts are aligned and flush, then use a deadblow hammer to gently tap all joining parts into a locked position**



Note:
The connector is offset on the panel. The offset must face the outside of the cabinet

Equipment

To assemble this product you should have:



Door & Drawer Bumpers

The bumper is installed on the upper and lower interior of each door (2 per door) opposite the hinge.

Qty: 2

Shelf Clip

Adjustable shelf clip, earth quaked rated, dual pin, used in all standard base and wall cabinetry. Installation before cabinet assembly recommended.

Qty: 4

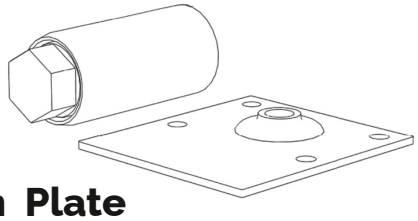




Standard Stainless Steel Hinge and Plate

Plate is detachable for easy door removal.

Qty: 3



Stainless Steel Leg and Installation Plate

Plate is installed with the plate extending over the end panel. If a cabinet required 6 legs, the center plate installs with the plate extended toward the middle of the cabinet.

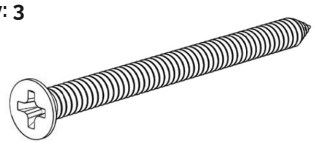
Qty: 4



#6 x 1 3/4" Stainless Steel Phillips Head Screw

These screws are used for assembly of cabinet parts. Bottom shelf to back panel, drawer bottom to drawer side and drawer front and back.

Qty: 3

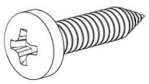




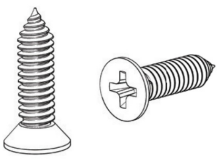
#6 x 5/8" Stainless Steel Pan Head Phillips Screw

These screws are utilized as rails stops. This screw is installed behind all top rails and drawer/door rails.

Qty: 2



#8 x 5/8" Stainless Steel Phillips Flat Head Screw



Used for hinge installation. Only install these screws in the back slotted holes of the hinge plate until cabinets are installed level and door alignment is complete.

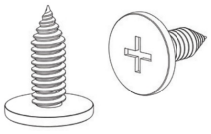
Qty: 18

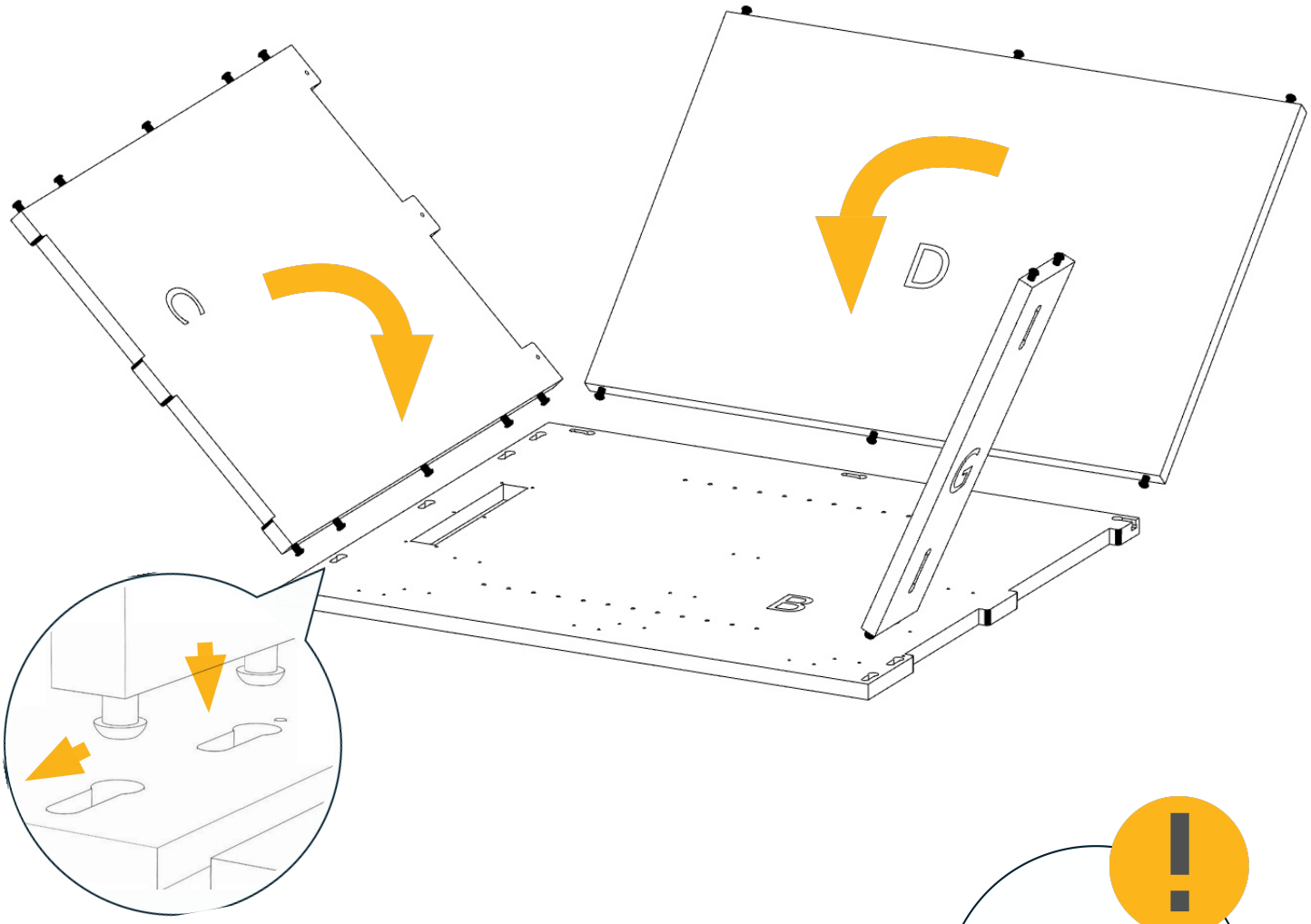
#12 x 5/8" Stainless Steel Phillips Pan Head Screw,

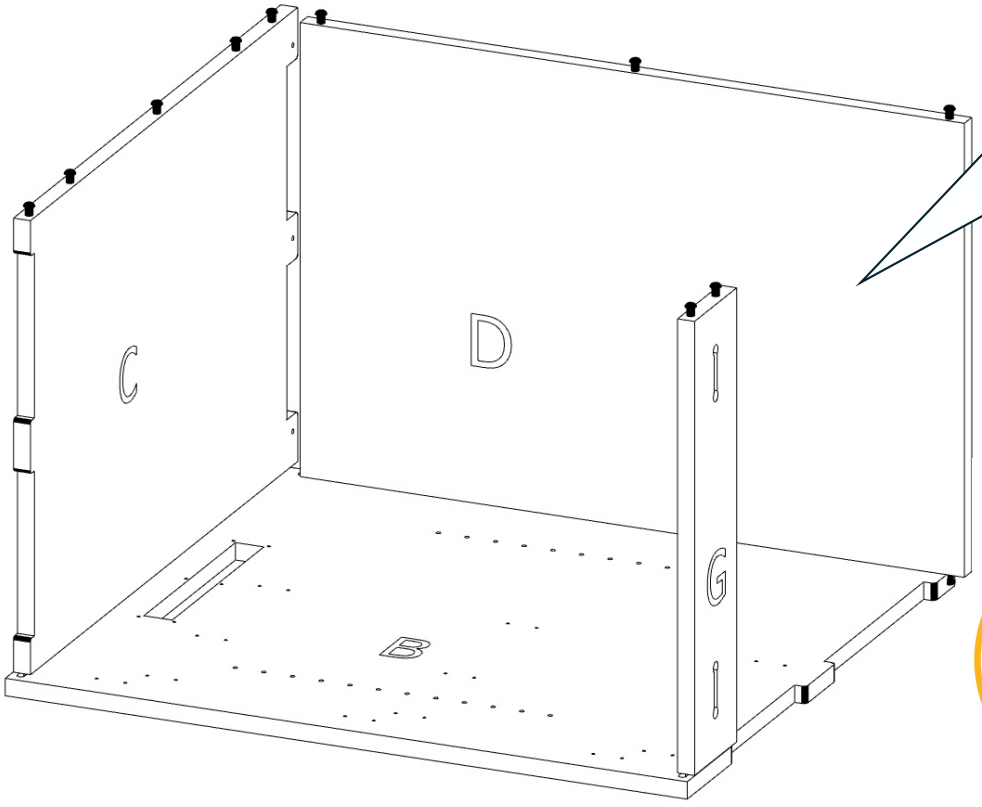
comes with the leg kit, pack of 8

This screw is used to install the leg installation plate to the cabinet bottom shelf.

Qty: 16

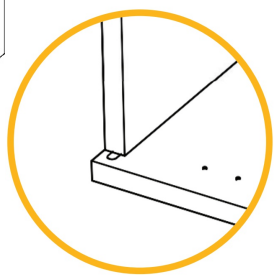




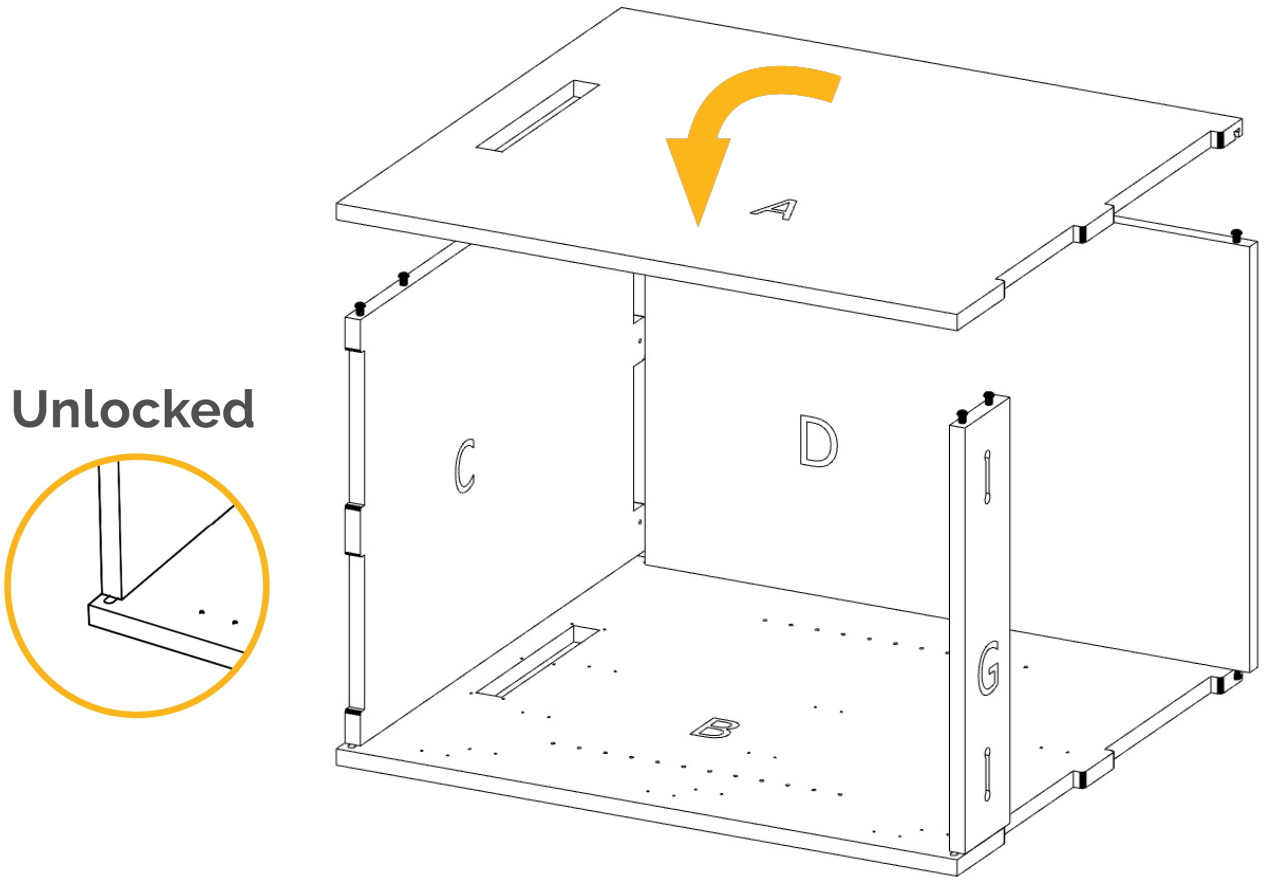


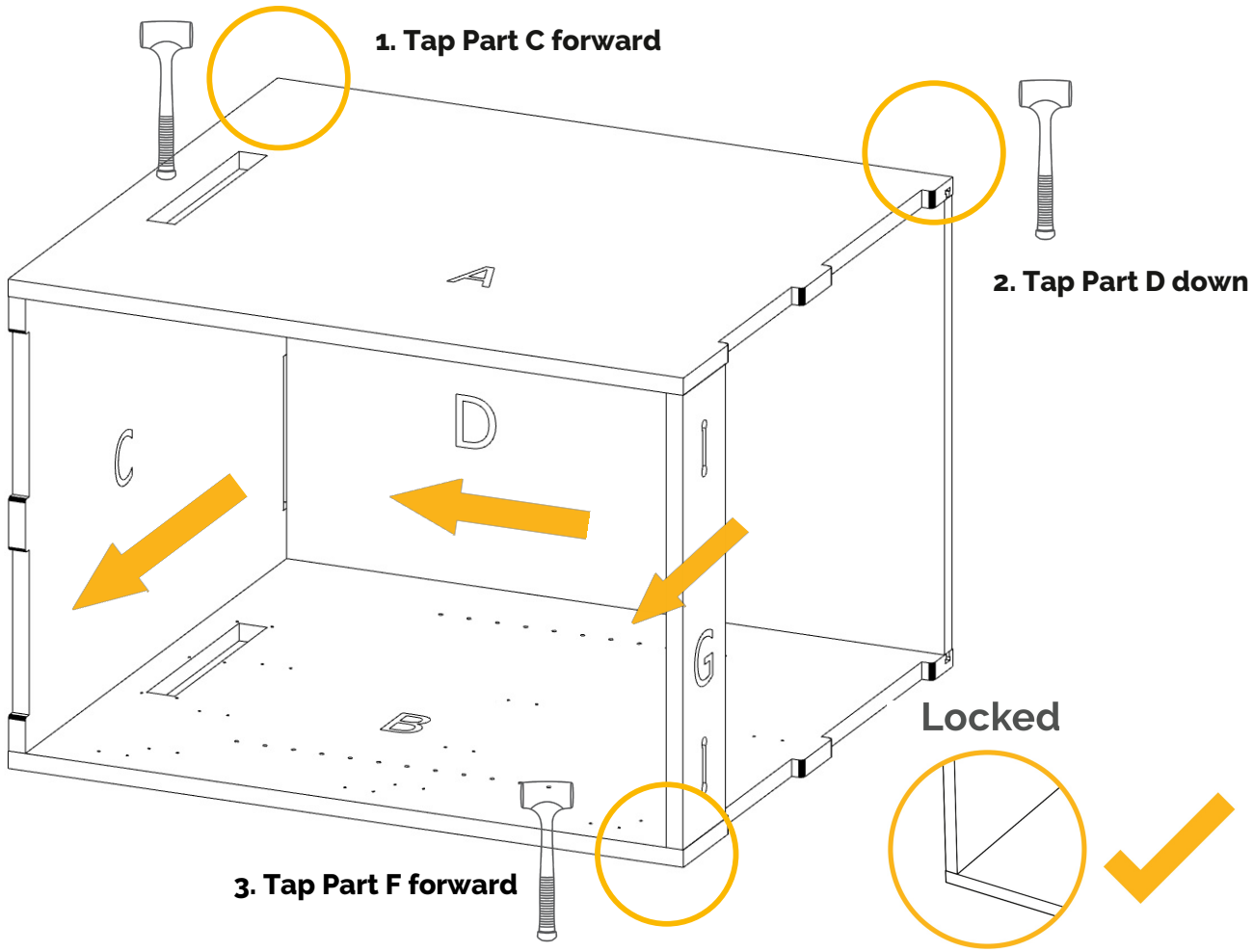
Do not fully engage the locking system until instructed

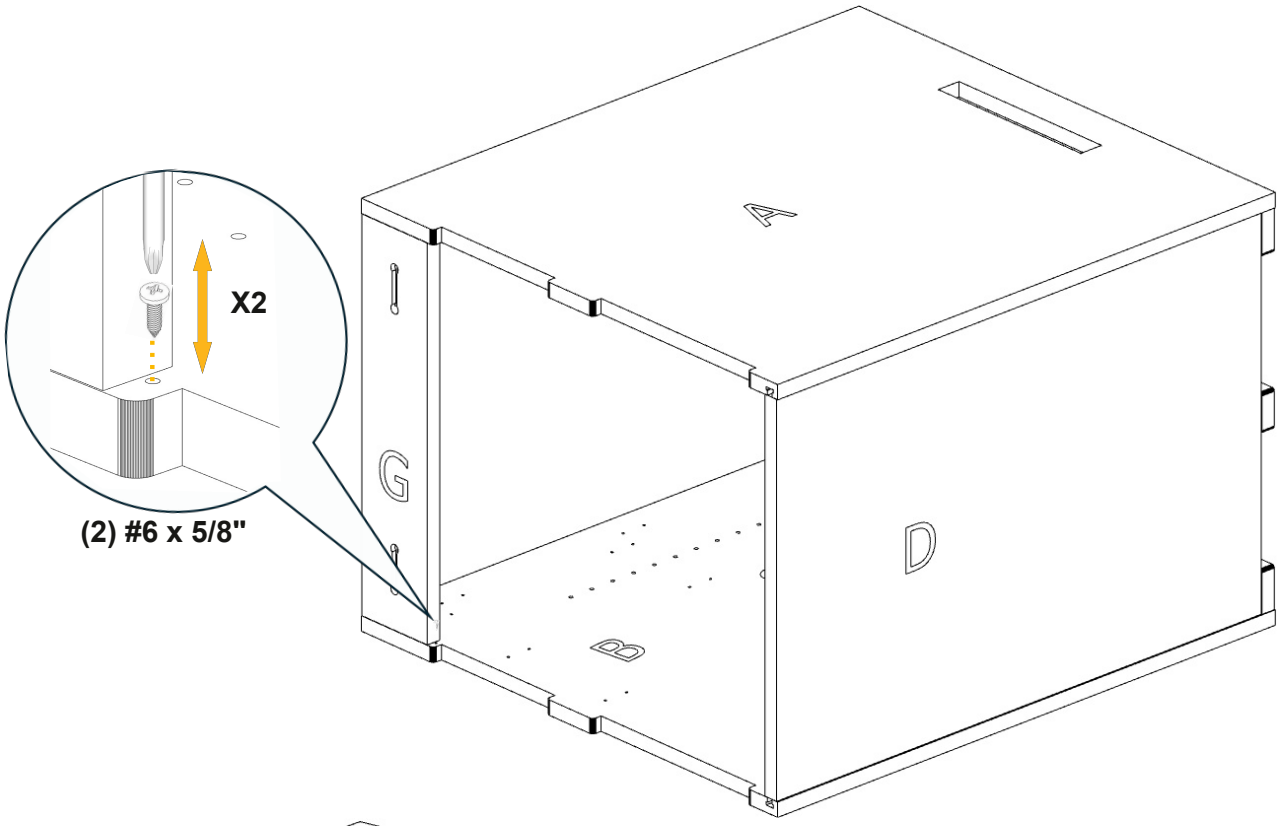
Unlocked

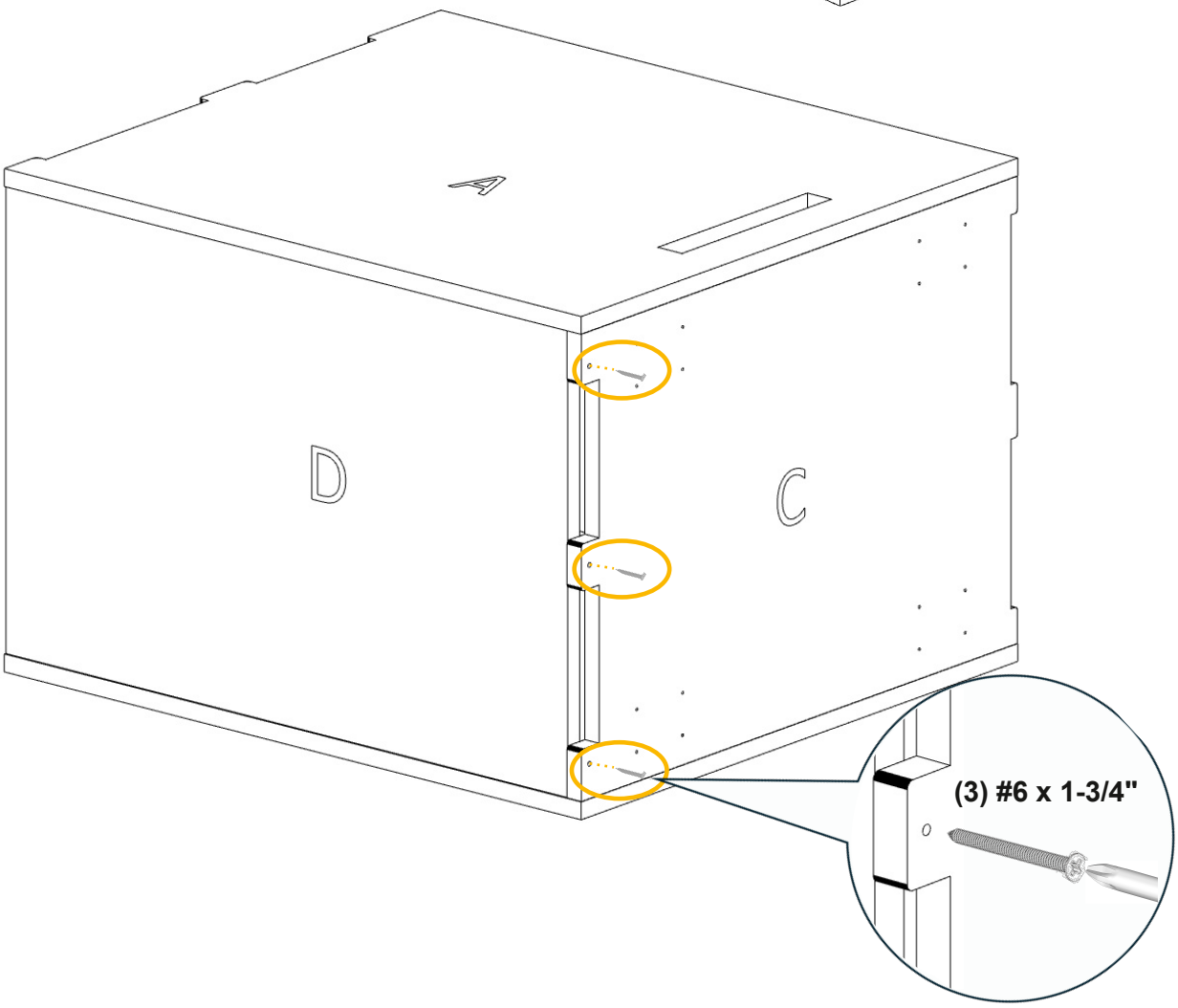


BASE CABINET

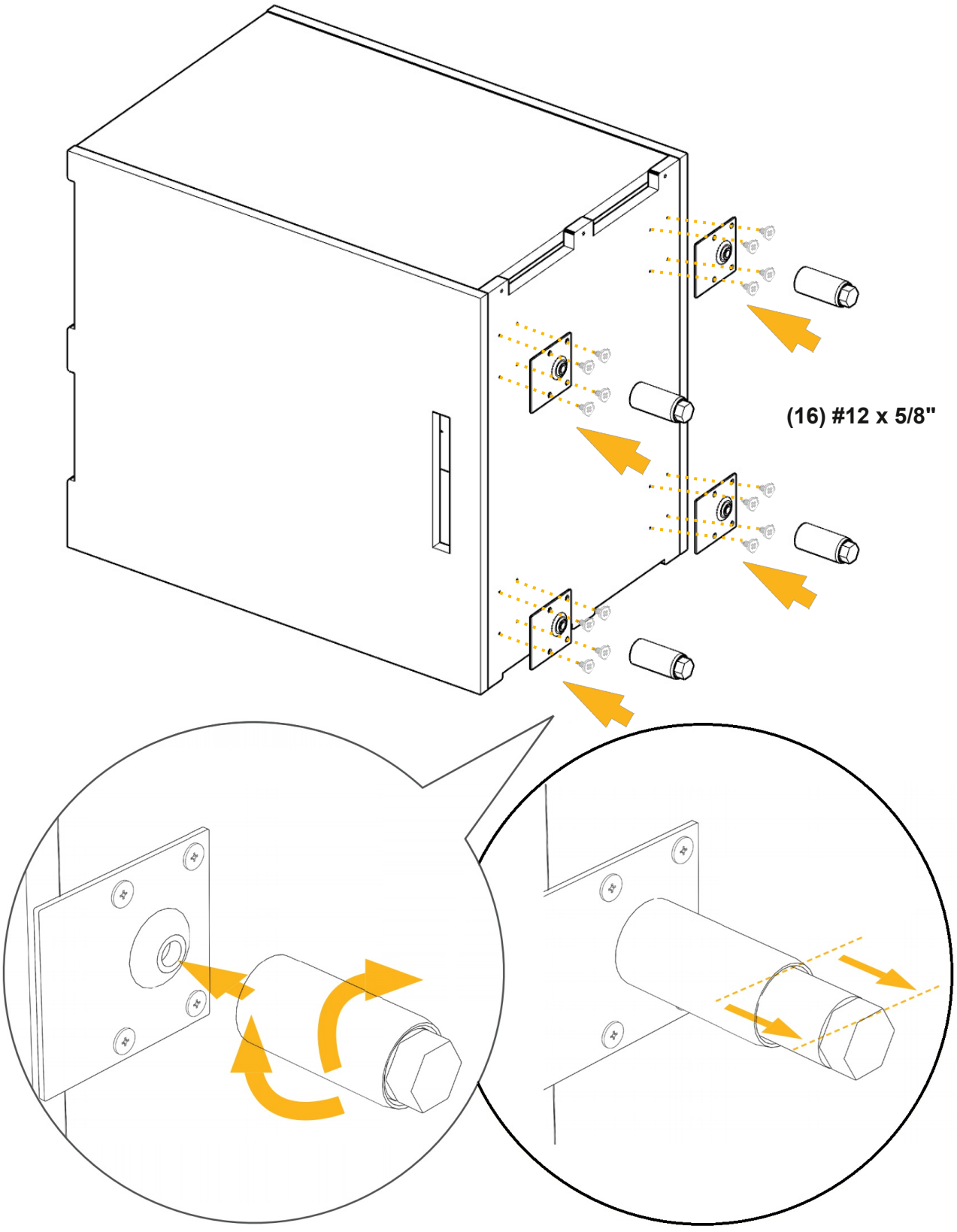

Unlocked
A
C
D
I
G
B


1. Tap Part C forward
2. Tap Part D down
A
C
D
I
G
B
Locked
3. Tap Part F forward

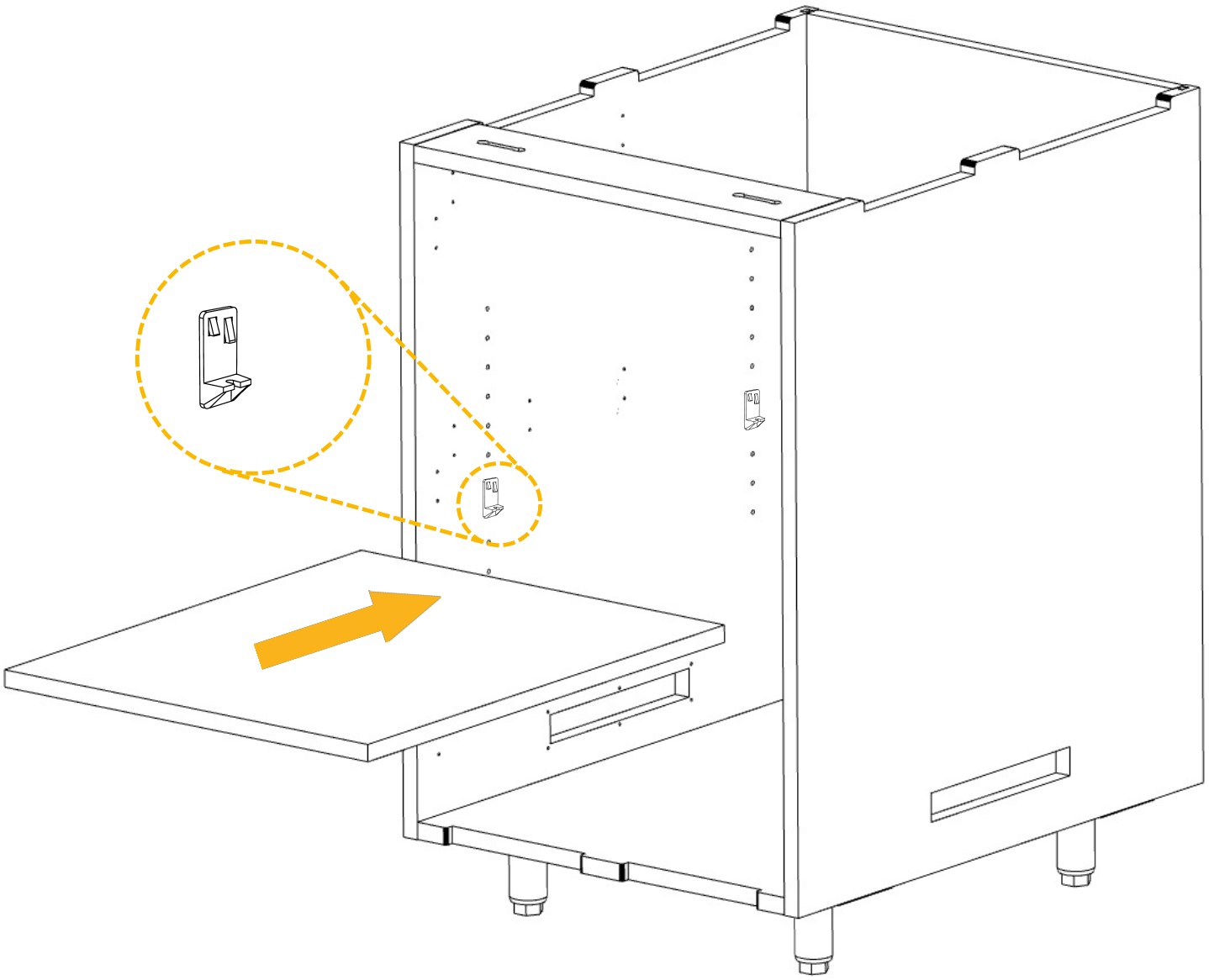




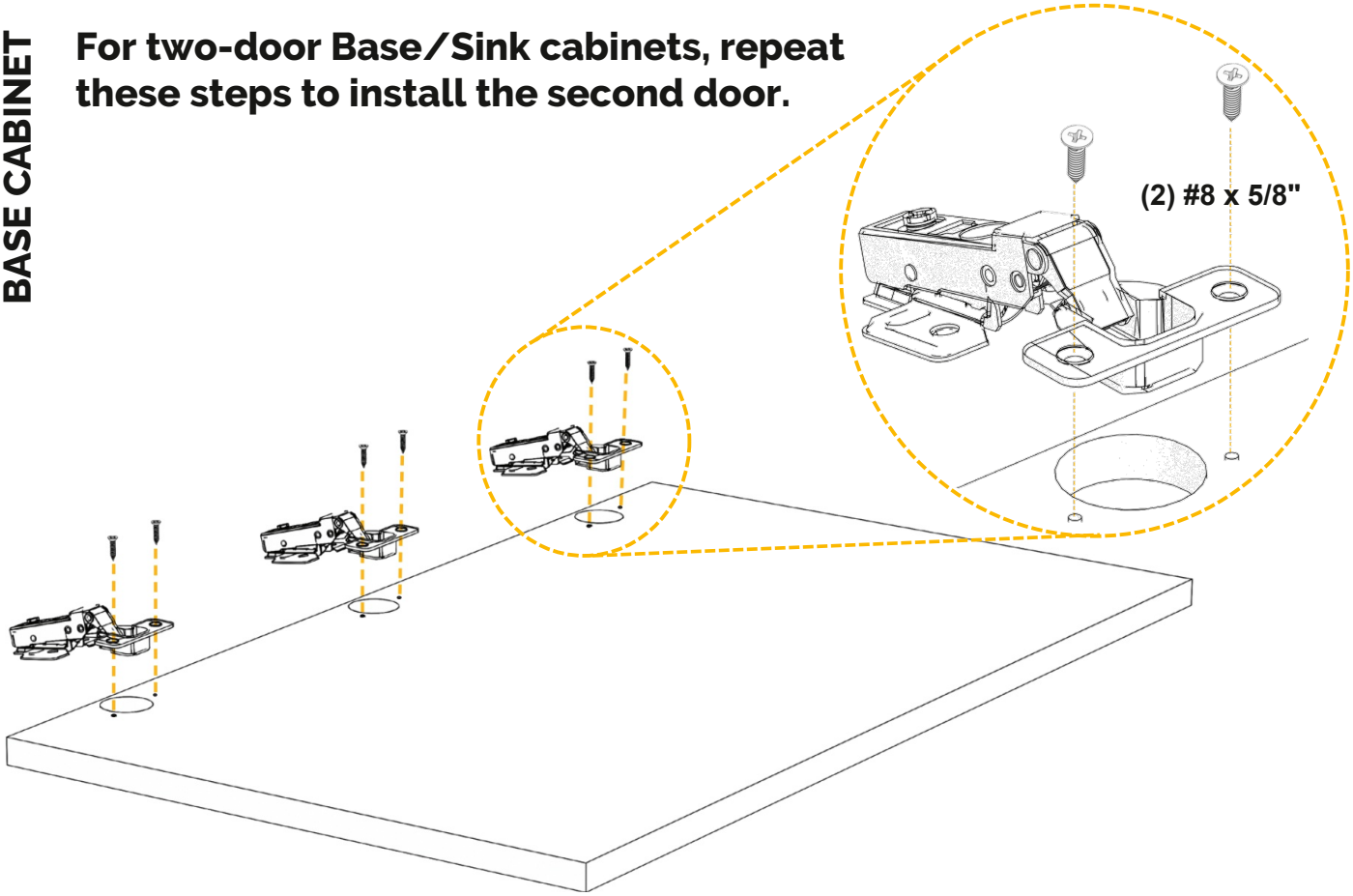
BASE CABINET

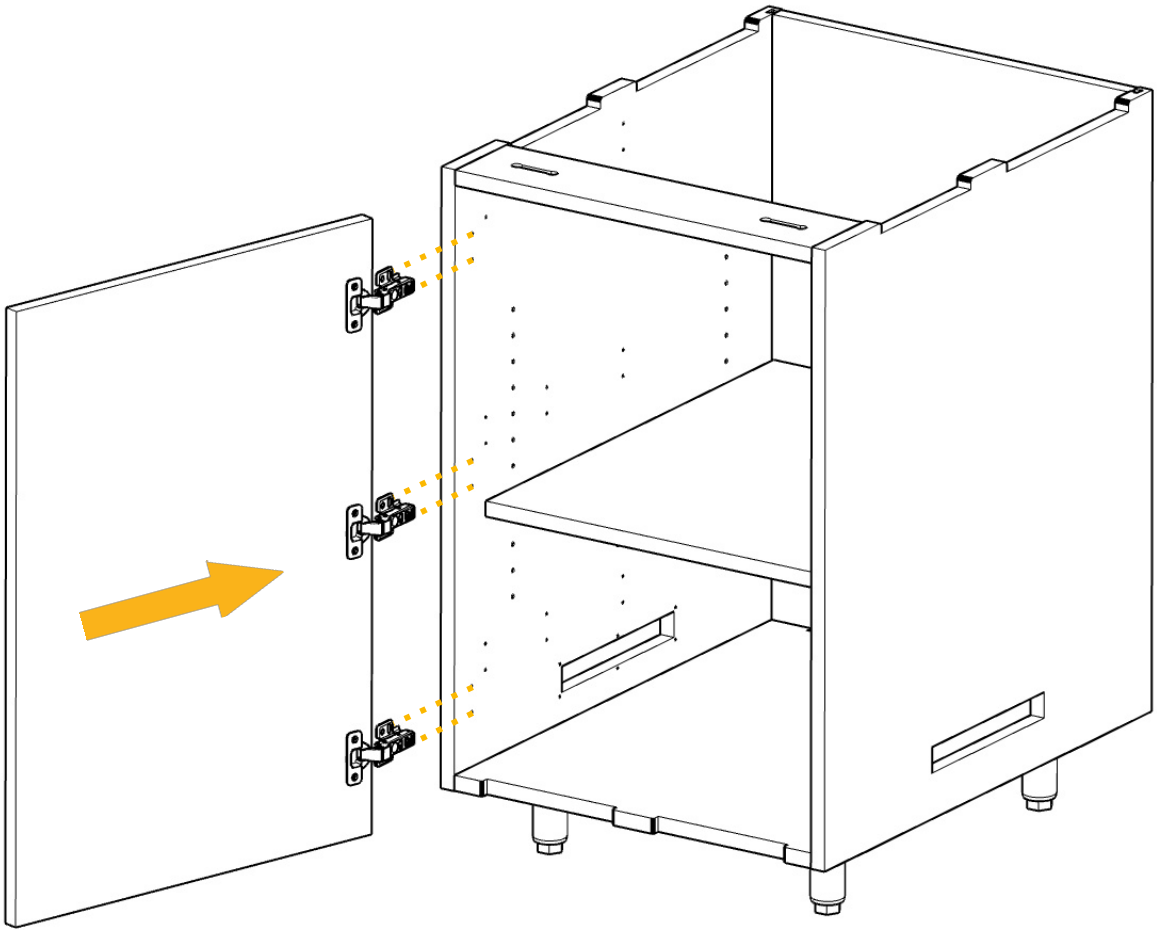

(16) #12 x 5/8"

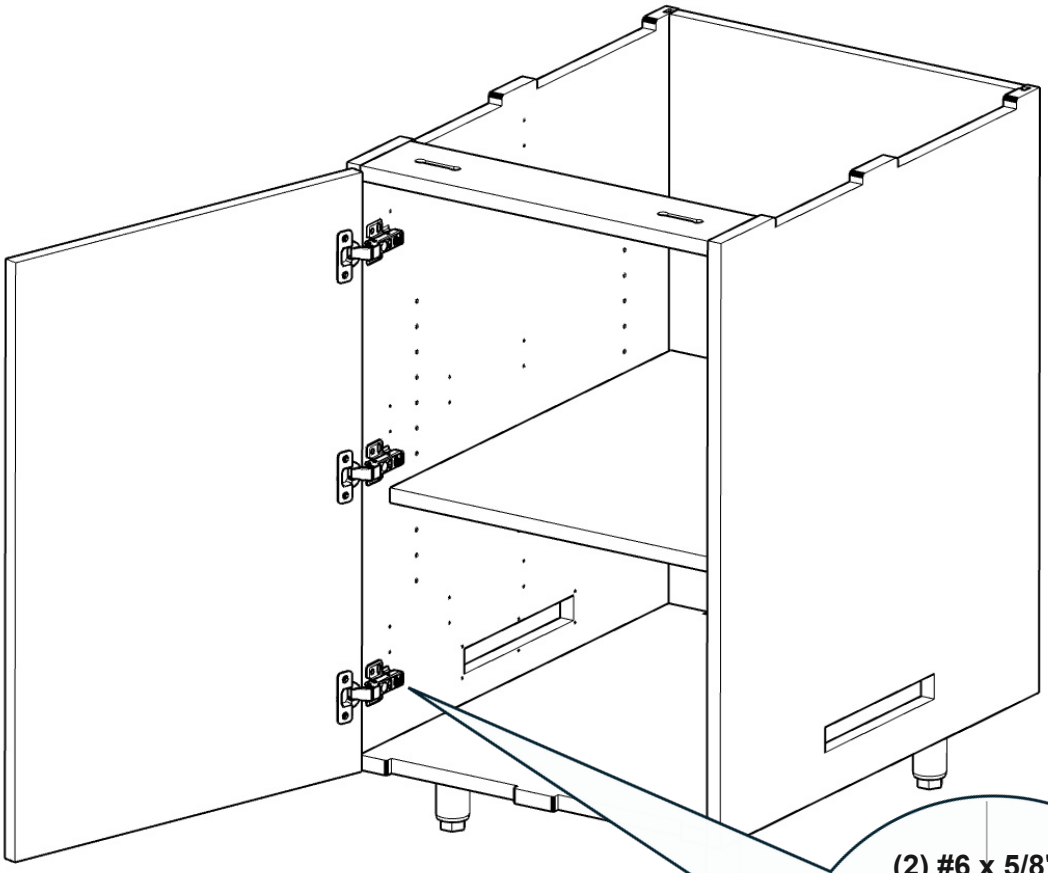
Install the shelf clips in the desired position inside the cabinet.
Insert the shelf and snap it into place to lock.



For two-door Base/Sink cabinets, repeat these steps to install the second door.

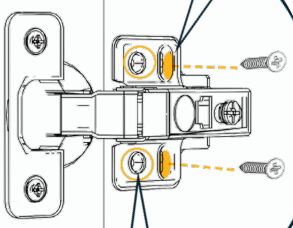


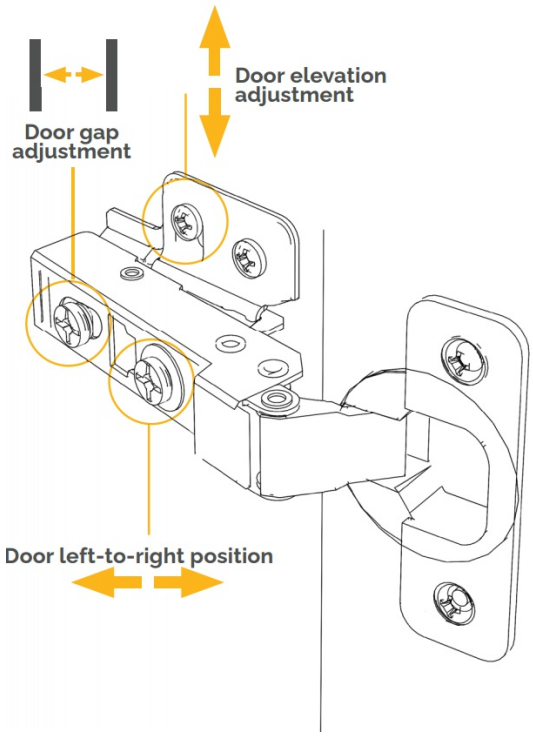




Step 1:
Insert screws into the oblong holes.

(2) #6 x 5/8"

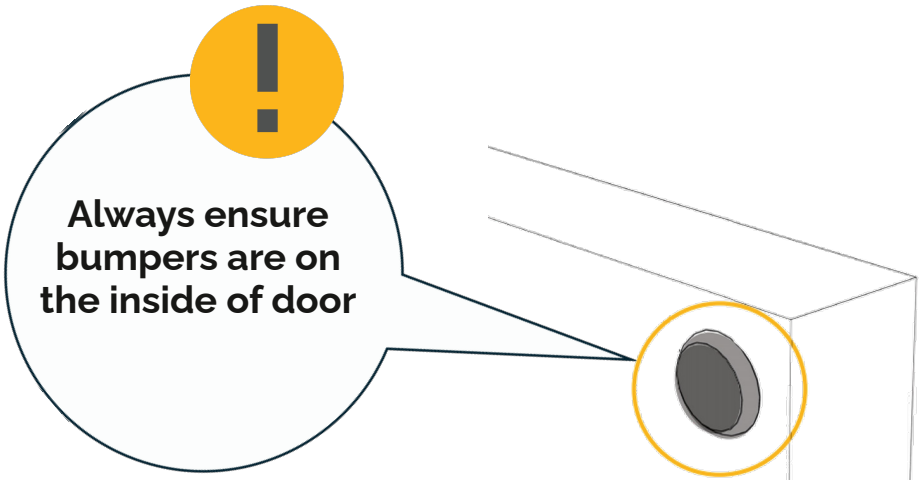




Step 2:
After Installation and final adjustment, insert 2 more screws into the round holes.

BASE CABINET

NOTE: These assembly instructions are used for both 2-door and 1-door sink bases. When assembling a 1-door sink base, install one door only for a 2-door sink base install two doors.


Always ensure
bumpers are on
the inside of door

